

Side By Innovations

SPB04 Switch Plate Installation Instructions

- Step 1. Remove the bottom left side Warning label. Before removing, make sure it's the one that says exactly the same thing as the one supplied in this kit. If you do not see a replacement warning label in your kit contact us immediately and we will send you one. Do not proceed with this installation until you have this very important replacement warning label. Place the replacement warning label on the roll cage directly above the driver so it is in plain sight of anyone who will be driving the vehicle.
- Step 2. Use scissors to cut the outside profile of your supplied template. Do not cut inside pocket at this time.
- Step 3. Peel off the backing and carefully stick the template in position on the RZR dash. Make sure the template is straight and in the location that you want the switch plate to end up.
- Step 4. Center punch and drill three 3/16" diameter mounting holes in locations shown on template.
- Step 5. Center punch and drill 3/8" diameter holes in three corners of the shaded pocket as shown on template. Be careful breaking through, there is a bar behind this area.
- Step 6. Remove the shaded area using a controllable and accurate cutting device to cut through the plastic along the straight sides of the shaded pocket. Stay just inside the lines around the shaded area. We use the Dremel spiral cutting bit #561 and found it to be controllable enough, however this requires a steady hand. **Be extremely careful not to cut past the outside line of the template. Also, be aware of the bar that is directly behind this area, do not cut too deep or you will make contact with this bar with your cutting devise.**
- Step 7. Insert the three 8-32 set screws into the threaded holes in the panel until they bottom out tight. These will be used as studs and protrude through the 3/16" holes that you drilled in the dash.
- Step 8. Peel off the remaining part of the template, de-burr the pocket with a file and install the switch plate. Make sure the opening allows the plate to fit flush against the dash.
- Step 9. Remove the two screws under the hood holding the center dash in place. Pop the center dash and the left (*modified*) part of the dash back a little. The dash is only held in with tabs after removing the two screws. This will make it much easier to install the nuts on the back of the panel. Secure plate with the four supplied 8-32 nuts onto the studs which should now be protruding through the back side of the dash. Pop the dash back in and replace the two screws.
- Step 10. Run your wires through the pockets in the switch panel and wire your switches per manufacturer specifications using **ONLY** the insulated terminals supplied in this kit. Connect the insulated terminals directly to the prongs on the back of the switch. If you received the terminal connector block with your switches, do not use them for this switch panel, they will not fit because of the bar behind the dash.
- Step 11. Install switches by pushing them straight into the rectangular pockets until they snap all the way in. If they are too tight, push the butterfly tabs down a little before installing.

WARRANTY STATEMENT

Our warranty covers any defect in material or workmanship to the original purchaser for one year after purchase date. We reserve the option to repair or replace the defective unit. Defective product should be packaged in the original carton and packing materials. Include in the package a copy of the sales receipt or other evidence of date of original purchase. Print your name and address, along with a description of the defect, and include this in the package. Include payment for any service not covered by warranty as determined by BrakeAway Products Inc., ship via. UPS Insured or equivalent. All returns require prior Return Authorization, contact us on the web at www.brakeawayproducts.com

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BrakeAway Products Inc. assumes no responsibility for units sent without prior Return Authorization.

Warranty does not cover:

- * Damage from misuse, neglect, lack of maintenance, accident, improper or careless installation.
- * Products which have been modified in any way.
- * Products purchased outside the USA & Canada
- * Products purchased more than 12 months from the current date.

Returns, Exchanges, & Refunds:

* All returns/exchanges/refunds **must** be approved by www.brakeawayproducts.com customer service. A return /exchange /refund authorization will be issued to those with approval, and this Return Authorization number must be written on the outside of the package. All return / exchange/ refund claims **must be made within fourteen (14) days of the customer receiving the order, and approved items must be received by BrakeAway Products, Inc., within thirty (30) days of the customer receiving the order**, or return / refund will be refused, and no refund / exchange / return will be issued. All return / exchanges / refunds not due to a shipping or selling error of BrakeAway Products, Inc. are subject to a nonrefundable 15% restocking fee.

Returns, Exchanges & Refunds for Retail Purchases:

*Refer to individual store policy

Warning! BrakeAway products Inc. and all affiliated manufacturers, dealer and or distributors will not be held liable for property damage or bodily harm resulting from improper use, installation or application of this product.